

Raytheon

Creating Internal Transparency to Forecast Workforce Needs



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Initiative Background



BURNING

Talent is the foundation of the software and services business for a major defense contractor:

- People directly drive revenue and margins, and every open seat is potential lost revenue;
- Business growth and successful execution are inhibited by not having the right people in the right place at the right time and at the right cost.

CURRENT

"Lots of smart people doing the best they can with limited resources"

- · Matrixed organization leads to siloes, limited communication, and no accountability
- Volatility accepted as the norm without asking "why"
- Resource intensive with 250+ employees involved in staffing planning
- High variability in process no one does this the same
- · Inefficiencies increase costs and impact competitiveness
- Creates constant strain and stress on the organization

How to increase the predictability and alignment of workforce forecasts and plans to minimize risk?



Workforce Planning Stakeholder Perspectives



Responsible for strategy and capturing new business

<u>Key metrics:</u> bookings, capabilities



Manages program execution

<u>Key metrics:</u> FTEs bid/in baseline



Provides technical staff to programs

<u>Key metrics:</u> "Staffing" of engineers by skill



Site planning

<u>Key metrics:</u> capacity utilization, heads on-site/ft²



Forecasting and managing margins, revenue, rates

Key metrics: \$\$\$, Direct charging heads



Hiring, development, retention (etc) for all employees

<u>Key metrics:</u> hires, voluntary turnover, time to fill, headcount

Multiple stakeholders with different care-abouts involved in planning

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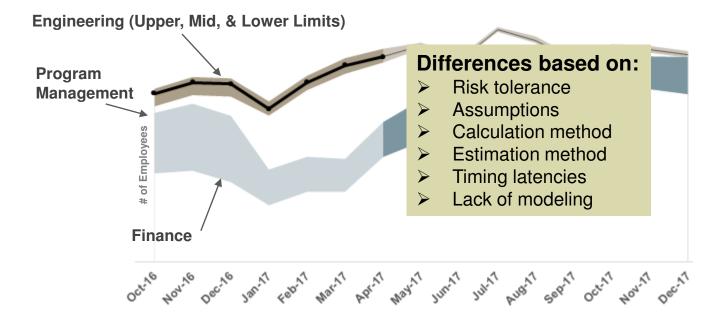
Where We Were:

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A Picture Is Worth 1,000 Words

Headcount Projections, Oct 2016-Dec 2017



Putting different perspectives on paper crystalized the issue

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Where We Went: Exchange of Information



1. Align on Assumptions

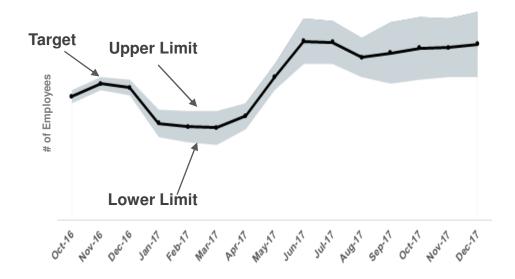


2. Monte Carlo Simulation & Trending Analytics



3. Stakeholders agree on forecast – with tolerances





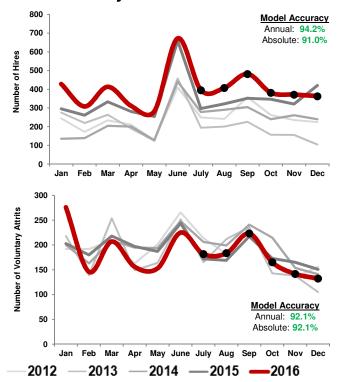
Transparency and communication led to alignment

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The Case For HR Data Transparency: Increase Plan Fidelity and Actionability



Application of cyclical models to identify and validate outliers



Pinpointing and forecasting retirement based on timing and environment



Employees on PBGC-Impacted Plans tend to retire closer to eligibility; Others tend to work longer and retire later

PBGC-Impacted Plan Retirements vs. PBGC Rate



More employees on PBGC-Impacted Plans Tend to retire when rates drop Historical ceiling is 92 retirements in 2013

Trends and data created checks and balances in forecasting

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Lessons Learned

- Stakeholders have different perspectives for a reason seek to understand them to bridge gaps
- Decision science with visualization enables and accelerates alignment
- Leverage everyone's individual expertise to benefit the collective whole
- Analytics in isolation has limited impact



Data Transparency Drives Alignment and Action